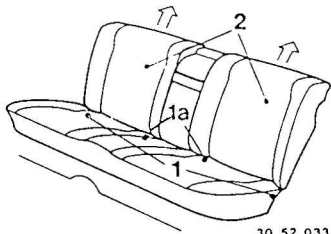


52 Seats

52 10 000	Front seat – remove and install	52 - 101
100	Seat rails (outer or inner) on front seat – remove and install or replace	52 - 101
210	Reclining mechanism on left or right front seat – remove and install or replace	52 - 102
450	Back panel on left or right front seat backrest – remove and install	52 - 103
52 20 000	Rear seat cushion and backrest – remove and install	52 - 201

52-201

52 20 000 REMOVING AND INSTALLING REAR SEAT CUSHION AND BACKREST



30 52 033

**Lift out seat cushion.
Unscrew bolt (1).**

**Convertibles:
Unscrew bolt (1a).**

Disengage backrest in holders (2) by lifting up.

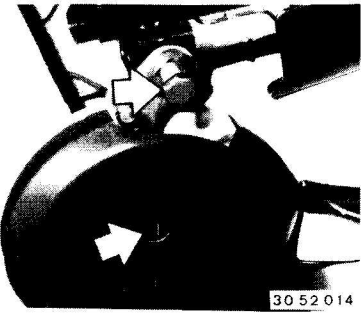
52 10 210 REMOVING AND INSTALLING OR REPLACING RECLINING MECHANISM ON LEFT OR RIGHT FRONT SEAT

Remove front seat – see 52 10 000.
Remove seat rails – see 52 10 100.
Unscrew covers.

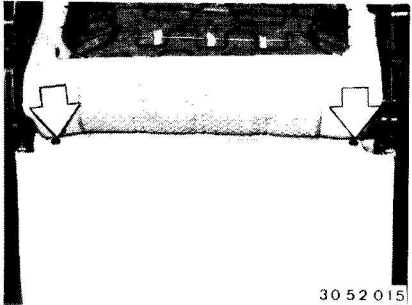
Unscrew bolts and take off backrest trim panel.

Disconnect left and right cables (1) for backrest lock.
Press cable guides (2) out of holders.

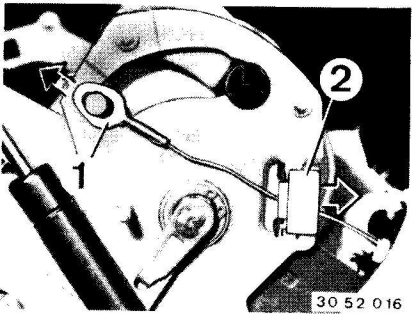
Disconnect seat cover partially.
Unscrew left and right bolts.
Take off backrest.



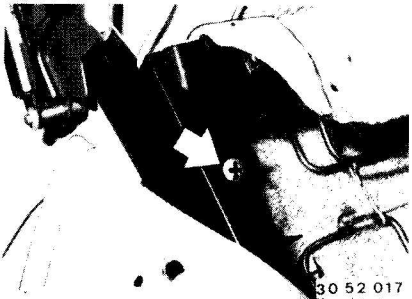
30 52 014



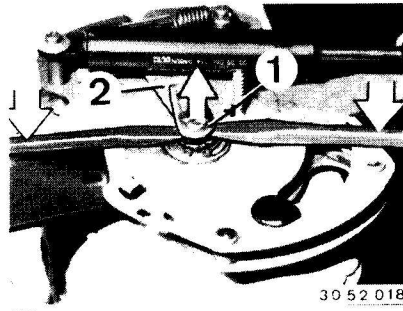
30 52 015



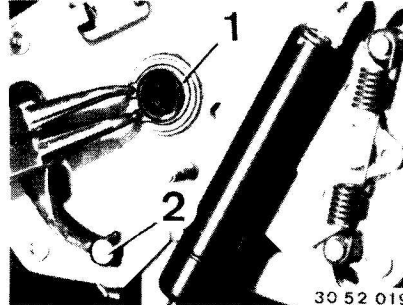
30 52 016



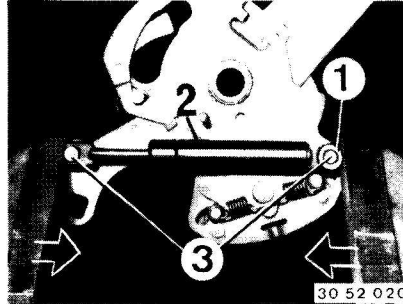
30 52 017



30 52 018



30 52 019



30 52 020

Lift out lever (1) with a screwdriver.

Installation:
Tab of lever (1) engages in lever (2).

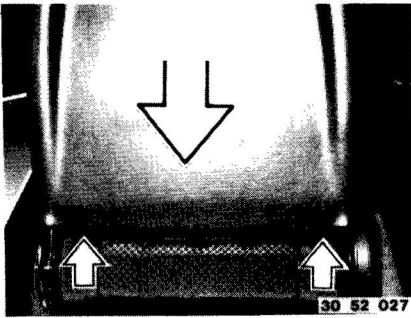
Remove circlip (1).
Unlock backrest with lever (2) and remove reclining mechanism.

Pull off retainer (1).

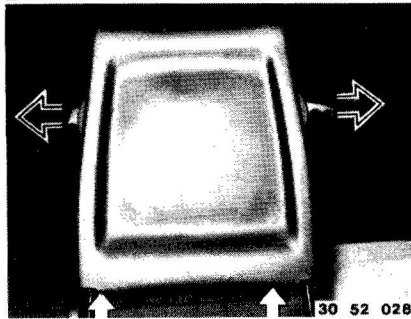
Installation:
Attach gas pressure spring with help of Special Tool 00 5 600 and secure with new retainers.

52 10 450 REMOVING AND INSTALLING BACK PANEL FOR LEFT OR RIGHT FRONT SEAT BACKREST

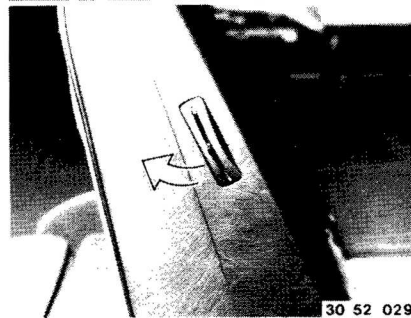
BMW 318 i:
Unscrew screws and pull back panel down.



BMW sport seat:
Unscrew screws.
Pull off handles.

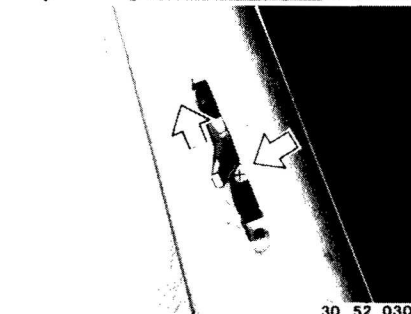


Lift out plates from underneath.



Inside Handle on Passenger's Side:
Unscrew screws and lift out holder from above.

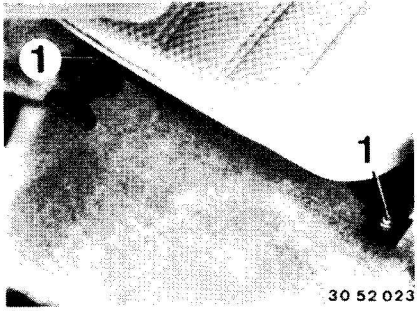
Push up back panel and remove over outside
handle.



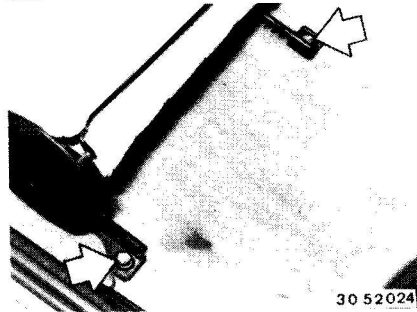
52-101

52 10 000 REMOVING AND INSTALLING FRONT SEAT

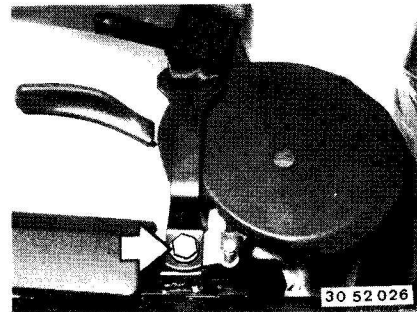
Push back seat.
Pull off caps.
Unscrew nuts (1).



Push seat forward.
Pull off caps.
Unscrew nut and bolt.



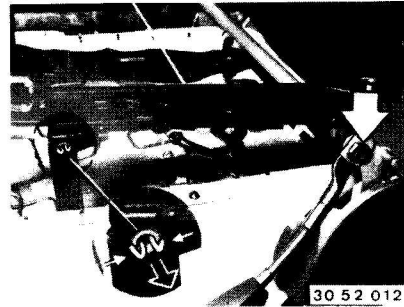
4 Doors:
Pull off cap.
Unscrew seat belt.
Installation:
Tightening torque*.



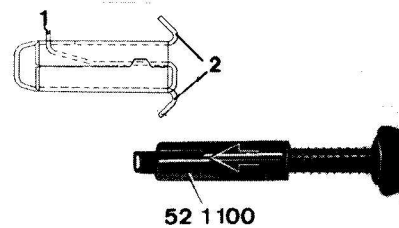
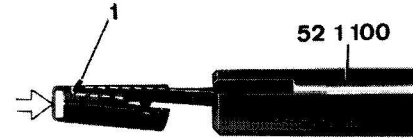
* See Specifications

52 10 100 REMOVING AND INSTALLING OR REPLACING SEAT RAIL (OUTER OR INNER) ON LEFT OR RIGHT FRONT SEAT

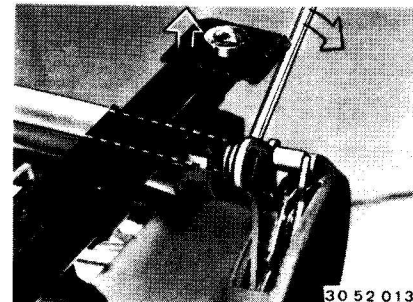
Remove front seat — see 52 10 000.
Unscrew bolt.
Compress springs and pull out pin.
Installation:
Tightening torque*.
Always replace pin.



Saxionia Pin Shown Removed:
Guide in tongue of Special Tool 52 1 100 — arrest (1) is deactivated — and drive out pin.
Installation:
Always replace pin.
Drive in pin against stop with the special tool mandrel.
Check whether arrest (1) has engaged and stops (2) are not damaged.



Disconnect linkage rod.
Lift connecting tube out of square hole in control lever with a screwdriver.



* See Specifications